

Service Kit

FAA-DER APPROVED

Service Instructions SK-9202EC

Subject: Replacement of Acoustical Foam for S-9202EC
-1, -2, -3 Ejector assemblies.

Date: January 4 , 1996

Applicability: Bell Models: 206 A, B, L, L1, L3 & L4 equipped with the ACC
cabin heater ejector S-9202EC.

Reference: Drawing No. : Ejector Assy. S-9202EC

Compliance: Optional, at the desecration of the operator.

Purpose: To replace Deterioration Acoustical Foam in the heater ejector.

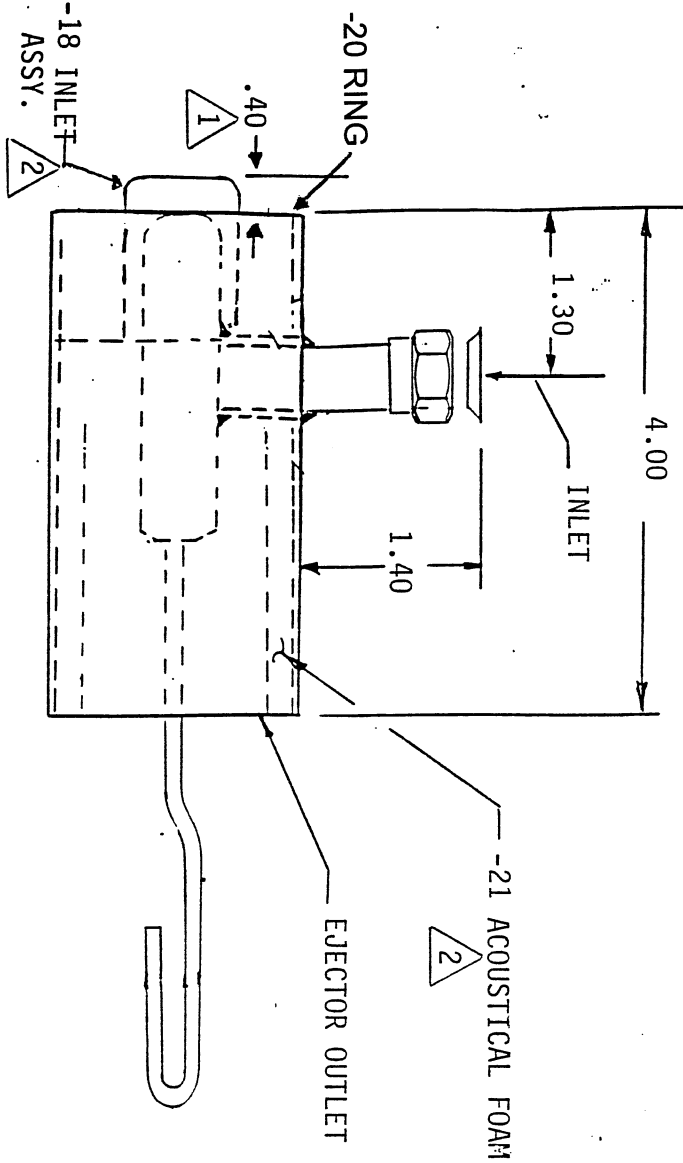
Discussion: This kit is to repair existing ACC Heater ejectors that have
experienced deterioration of acoustical foam.

Bill of Materials:

Description	Qty.	Part Number
Inlet Assy.	1	S-9202EC-18
Acoustical Foam Ring	1	S-9202EC-20
Acoustical Foam Pad	1	S-9202EC-21

JUL 07 2004

Ans'd.....



-1, -2 & 3 EJECTOR ASSY.

- 1 This dimension required to maintain proper ejector flow-temp characteristics.
- 2 Bond in place using clear RTV sealant.