

SERVICE LETTER

FAA-DER APPROVED

SERVICE BULLETIN: No. 206-303

SUBJECT: UPGRADE KIT - BELL 206 CABIN HEATER AFT HEATER OUTLET
FLOW CONTROL

DATE: APRIL 10, 1995

APPLICABILITY: BELL 206A, B, L, L1, L3, L4 AND L4-LT

REF: ACC STC. No. SH3887NM.
EJECTOR INSTALLATION DRAWINGS;
206 A/B: 206H-904
206 L: 206H-910 (AM) OR 206H-911 (OEM)
206 L4-LT: 206H-928 AND 206H-940

INSTALLATION INSTRUCTIONS:

THE FLOW CONTROL HARDWARE IS TO BE INSTALLED IN ACCORDANCE WITH
THE APPLICABLE EJECTOR INSTALLATION DRAWING.

REQUIREMENT:

OPTIONAL - AT THE DISCRETION OF THE OPERATOR.

DISCUSSION:

THIS DOCUMENT PROVIDES A LISTING OF THE REQUIRED HARDWARE TO
UPGRADE THE ACC CABIN HEATER SYSTEM TO ADD THE OUTLET FLOW
CONTROL FEATURE FOR THE TWO AFT OUTLETS.

THE EXISTING CONFIGURATION PROVIDES THE FLOW CONTROL FEATURE FOR
ONLY THE FORWARD TWO OUTLETS.

HARDWARE LISTING:

<u>ITEM</u>	<u>PART NUMBER</u>	<u>MODELS / QTY RQD.</u>	
		<u>206 A/B</u>	<u>206 L SERIES</u>
EJECTOR	S-6450EC-2	2	
EJECTOR	S-6450EC-3		2
PLACARD	S-9722EC-3	2	
PLACARD	S-9701EC-35		1
AIR OUTLETS	ES72182-2	2	2

Heater Upgrade

Required parts changes for upgrade from 206H-200-3 Standard Cabin Heater to 206H-200-4 Hi Output Cabin Heater.

Standard parts deleted

S-9292EC-2 Tube Assy
S-9292EC-3 Tube Assy
S-9292EC-4 Tube Assy
S-9292EC-5 Tube Assy
S-9292EC-6 Tube Assy
S-9209EC-1 Valve
S-9701EC-21 Placard
ES49013-1 Tri pod
MS21919DG-11 Clamp (10)
AN960-1216L Washer (2)
AN832-8J Union
AN815-8J Union (3)
AN924-8J Nut
ES49034-10/8 Elbow
ES49822-8 Elbow
ES49822-8D Elbow
ES49024-8 Tee

Hi Output parts added

S-9294EC-2 Tube Assy
S-9294EC-3 Tube Assy
S-9294EC-4 Tube Assy
S-9294EC-5 Tube Assy
S-9294EC-6 Tube Assy
S-9264EC-2 Valve Assy
S-9701EC-24 Placard
ES49016-1 Tri pod
MS21919DG-13 Clamp (10)
AN960-1416L Washer (2)
AN832-10J Union
AN815-10J Union (3)
AN924-10J Nut
ES49036-10 Elbow

All parts removed in the upgrade installation must be returned to Air Comm Corp. to insure no further billing cost.

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