

Service Kit

FAA-DER APPROVED

Subject: Hardware necessary to return ACC / Bell 407 air conditioner to service once the Airspeed Actuated Pedal Stop (AAPS) 704-004-101/103 is installed on the Bell 407 helicopter.

Date: November 23, 1999

Appl: JS

Applicability: All Bell Model 407 helicopters equipped with the ACC Air Conditioning System.

Reference: 407EC-500-1 / -2 Plumbing Installation Drawing.

Purpose: The replacement of expendable items required for the removal and reinstallation of the forward evaporator(s) necessary to accomplish the AAPS modification.

Discussion: This kit is intended to provide the necessary items to return the air conditioning system to service on completion of the aircraft modification.

Bill of Materials:

Description	Qty.	Part Number
Polyester Refrigerant Oil (8 oz.)	1	520-266
Receiver Drier	1	800-1179
No. 6 O-ring	4	440-840
No. 8 O-ring	2	440-841