

Service Kit

Service Instructions SK-427H-1000-F-1

Subject: Change of Heater Bleed Air Particle Separator Valve Orientation

Date: September 18, 2002 Appl: *MS*

Applicability: Bell Helicopter Model 427 equipped with Air Comm Corporation Bleed Air Heater System

Reference: Drawing # 427H-1000 Rev F

Compliance: At the discretion of the operator.

Purpose: Reversing the existing orientation of the Shutoff Valve will help increase the service life expectancy of this part.

Discussion: The purpose of this kit is to supply the required parts to invert the existing Shutoff Valve.

Bill of Materials:

Description	Qty	Part Number
S-9452EC-6	1	Tube Assy
S-9452EC-7	1	Tube Assy
ES49062-8	1	Fitting
ES49027-6 L	1	Fitting
MS27039-1-08	1	Screw
MS219919WCJ18	1	Clamp

Note: The M427 Particle Separator is part of the Bell 427 Type Design. The information provided herein is information only, ie: is not FAA approved.

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Ans'd