

Service Kit

FAA-DER APPROVED

**Service Instructions SK-427H-510-F-1**

**Subject:** Change of Heater Bleed Air Shutoff Valve Orientation

**Date:** September 18, 2002      **App:** JK

**Applicability:** Bell Helicopter Model 427 equipped with Air Comm Corporation Bleed Air Heater System

**Reference:** F.A.A. / S.T.C. SR00419DE  
Drawing # 427H-510 Rev F  
Service Letter – SL 342

**Compliance:** At the discretion of the operator.

**Purpose:** Reversing the existing orientation of the Heater Shutoff Valve will help increase the service life expectancy of this part.

**Discussion:** The purpose of this kit is to supply the required parts to invert the existing Shutoff Valve.

**Bill of Materials:**

Description	Qty	Part Number
MS20470AD4-3	2	Rivet
MS20470AD4-4.5	2	Rivet
MS21042L3	1	Nut
MS21919WCH21	1	Clamp
MS27039-1-07	1	Screw
NAS1149F0332P	1	Washer
S-9744EC-22	1	Bracket

JUL 07 2004

Ans'd .....